

Work Order ID 90121

September-13-12 1:41:07 PM

90121

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Item ID: D3161-7

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hinge 14.0"

Start Date: 9/12/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 9/12/12 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-09-17 Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3161	Rev A2								
100		0.00							
100	Small Fab								
Small Fab	Memo	0.00							
Small Fab	(1) 72" Hinge makes (5) D3161-7 parts at 14" long Cut to length as per Dwg D3161								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location <u>037</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

DAS
15
2-09

12/11/07

8

12/11/08 (8)

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Item ID: D3161-7

Revision ID:

Item Name: Hinge 14.0"

Start Date: 9/12/12 Start Qty: 8.00

Required Date: 9/12/12 Req'd Qty: 8.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2******8***

Cust Item ID:

8

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/8 JH
MCS 12-11-08

Picklist Print

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Work Order ID: 90121

Parent Item: D3161-7

Parent Item Name: Hinge 14.0"

Start Date: 9/12/12

Required Date: 9/12/12

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP A04.08.24New IssueKJ/JLM

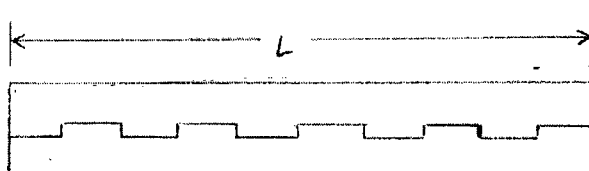
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257-3-7200 Piano Hinge		Purchased	No			100	f	68.1320	1.2	9.6		9/12/12	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		2.21							
				121509		2.21							
				ST489A		65.922							
				119638		0.456							
				120521		19.566							
				121882		45.9				9.6			



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2450-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 90121 M45
12-09-17

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